



VSP - 109

DATED: April 14, 1995 S/M

VENDOR SERVICE PUBLICATION

TO: All Affected Owners/Operators, Piper International Distributors, Parts Distributors and Piper Parts Distributors/Service Centers.

SUBJECT: Distribution of: **DUKES INC. Mandatory Service Bulletin No. 0005**

MODELS AFFECTED: (All serial numbers affected by spare parts. See current Piper Parts Catalog for part application and location.)

PA-23	Apache	PA-31T1	Cheyenne I
PA-23-235	Apache 235	PA-31T	Cheyenne II
PA-23-250	Aztec	PA-31T2	Cheyenne IIXL
PA-28-201T	Turbo Dakota	PA-31T3	T1040
PA-28R-201T	Turbo Arrow	PA-34-220T	Seneca III & IV
PA-28RT-201T	Turbo Arrow IV	PA-36-285	Pawnee Brave
PA-31, 31-300	Navajo	PA-36-300	Pawnee Brave
PA-31-325	Navajo CR	PA-36-375	Pawnee Brave
PA-31-350	Chieftain	PA-42	Cheyenne III
PA-31-350	T1020	PA-42-720	Cheyenne IIIA
PA-31P	Pressurized Navajo	PA-42-720R	Cheyenne IIIA
		PA-46-310P	Malibu

COMPLIANCE TIME: In accordance with the attached DUKES INC. Mandatory Service Bulletin No. 0005. Check the attached publication for subject, purpose and compliance time.

PURPOSE: To provide distribution of DUKES INC. Mandatory Service Bulletin No. 0005.

NOTE:

Certain valves manufactured by Dukes Inc. and distributed by Piper Aircraft Corp. as spare parts may exhibit a defect as described on the attached Dukes publication. If spare parts have been purchased from Piper between the last half of 1994 through the first quarter of 1995, such spare parts are suspect. Parts having the following Piper Part Numbers (Dukes P/N) are the affected components: P/N's 492-274 (366-00), 492-108 (366-00N), 492-101, (367-00) and 653-820 (1126-00-3).

NOTE:

Dukes Inc. Part Number 367-00 (TCM P/N 641068) valve is used on several Teledyne Continental Motors engines used on Piper aircraft. This valve is the subject of TCM Critical Service Bulletin CSB95-1A and AD 95-08-10. Refer to either of these publications for affected engine model and serial number.

ATA CODE: 2810 / 7310
(Over)



dukes, inc.

9060 winnetka avenue
northridge, california 91324

MANDATORY SERVICE BULLETIN

NO. 0005

3/29/95

SUBJECT: DUKES, INC. PART NUMBERS 1126-00-3, 1126-00-5, 366-00, 366-00N AND 367-00 CHECK VALVES.

PURPOSE: DUKES, INC. IS ISSUING THIS SERVICE BULLETIN TO COVER INSPECTION AND/ OR REPLACEMENT OF ALL SUBJECT UNITS THAT BEAR THE IDENTIFICATION 3-Q-94, 4-Q-94 AND 1-Q-95. THIS BULLETIN IS NECESSITATED BY THE FACT THAT THE RIVET USED IN THE SWING CHECK ASSEMBLY MAY NOT HAVE BEEN SUFFICIENTLY DEFORMED TO HOLD THE SWING CHECK VALVE ASSEMBLY COMPONENTS TOGETHER.

COMPLIANCE: COMPLIANCE CAN BE ACCOMPLISHED BY RETURNING THE VALVE TO DUKES, INC. FOR INSPECTION/REWORK OR REPLACEMENT. REINSPECTED VALVES THAT CONFORM TO SPECIFICATION REQUIREMENTS WILL HAVE EXISTING ASSEMBLY DATE REMOVED AND WILL BE REIDENTIFIED WITH THE 2-Q-95 DESIGNATION.

RESPONSIBILITY: WILL BE DUKES, INC.
DUKES, INC. WILL BE RESPONSIBLE FOR REPAIR OR REPLACEMENT OF CHECK VALVES ONLY.