



# SERVICE *No.* 220 BULLETIN

Piper Aircraft Corporation  
Lock Haven, Pennsylvania, U.S.A.

PIPER CONSIDERS  
COMPLIANCE MANDATORY.

March 3, 1964

SUBJECT: Replacement of Alternate Air Doors

MODELS AFFECTED: PA-30 Twin Comanches, Serials 30-1 to 30-321 inclusive

DATE OF COMPLIANCE: Prior to but not later than 60 days from date of this bulletin

We have been advised that in a few instances the alternate air doors, part number 23809-00, have shown evidence of premature wear.

A new alternate air door is now available, part number 23809-07, and it is requested that all alternate air doors on the aircraft indicated by the above serial numbers be replaced.

#### NOTE

It is requested that an inspection of the present alternate air doors, part number 23809-00, be made every ten (10) hours of flight operation for premature wear at the hinges until the new alternate air doors, part number 23809-07, are installed.

Kit No. 756 794, consisting of two alternate air door assemblies, part number 23809-07 (one for each engine), 6 rivets and an instruction sheet, is now available.

Distributors are requested to order a sufficient number of these kits from the Service Spares Department to comply with this Service Bulletin.

A Warrenty and Credit Claim may be submitted for Kit No. 756 794 and two (2) hours labor for each airplane.