



SERVICE ^{No 236} BULLETIN

Piper Aircraft Corporation
Lock Haven, Pennsylvania, U.S.A.

PIPER CONSIDERS
COMPLIANCE MANDATORY.

"FAA DOA EA-1 Approved"

December 29, 1966

<u>Subject:</u>	Oxygen Cylinder Mounting Modification
<u>Models Affected:</u>	PA-30 Twin Comanches (aircraft that have had an oxygen system installed at the factory or aircraft that have had Piper Oxygen Kit 756 981 installed)
<u>Serial Numbers Affected:</u>	30-853, 30-902 to 30-1454 incl.
<u>Compliance Date:</u>	Prior to but not later than next 25 hours of operation
<u>Reason For Bulletin:</u>	To preclude the possibility of oxygen cylinder mounting channels cracking and to incorporate an improvement in mounting of the oxygen cylinder.
<u>Material Required:</u>	Oxygen Cylinder Mounting Modification Kit 757 094
<u>Installation Instructions:</u>	Contained in Kit 757 094
<u>Availability of Parts:</u>	Piper Dealer
<u>Warranty Parts Allowed:</u>	Oxygen Cylinder Mounting Modification Kit 757 094
<u>Warranty Labor Allowed:</u>	Three (3) hours
<u>Expiration Date of Warranty:</u>	March 30, 1967
<u>Disposition of Replaced Parts:</u>	Comply with Warranty and Credit Claim Procedure