



# SERVICE BULLETIN

No. 315

Piper Aircraft Corporation  
"FAA DOA EA-1 Approved"

Lock Haven, Pennsylvania, U.S.A.  
July 8, 1970

Subject:  $V_{ne}$  Airspeed Limit

Models Affected: PA-30 Twin Comanche

Serial Numbers Affected: 30-1 to 30-852 incl., 30-854 to 30-901 incl.

Compliance Time: Prior to further flight.

Purpose: To revise the existing  $V_{ne}$  Airspeed Limit of 245 mph C.A.S. to a  $V_{ne}$  Airspeed Limit of 230 mph C.A.S.; reference FAA Airworthiness Directive dated July 2, 1970.

Instructions: Install airspeed indicator placard part number SK-2202 on the face of the airspeed indicator, as denoted by the sketch on the reverse side of this bulletin.

Material Required: One (1) each Airspeed Indicator Placard part number SK-2202 and revised pages 1 and 2 dated July 6, 1970 of Section 1, Airplane Flight Manual Report No. 1269.

Availability of Parts: Automatic Factory Distribution.

Material Allowance: Not applicable.

Labor Allowance: Not applicable.

Disposition of Parts in Stock:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Code</u>
17419-13	Instrument-Airspeed Indicator	Modify in accordance with the specifications of this service bulletin.
30353-06	Instrument-True Speed Indicator	Modify in accordance with the specifications of this service bulletin.
30353-09	Instrument-True Speed Indicator	Modify in accordance with the specifications of this service bulletin.

Disposition of Replaced Parts: Not applicable.

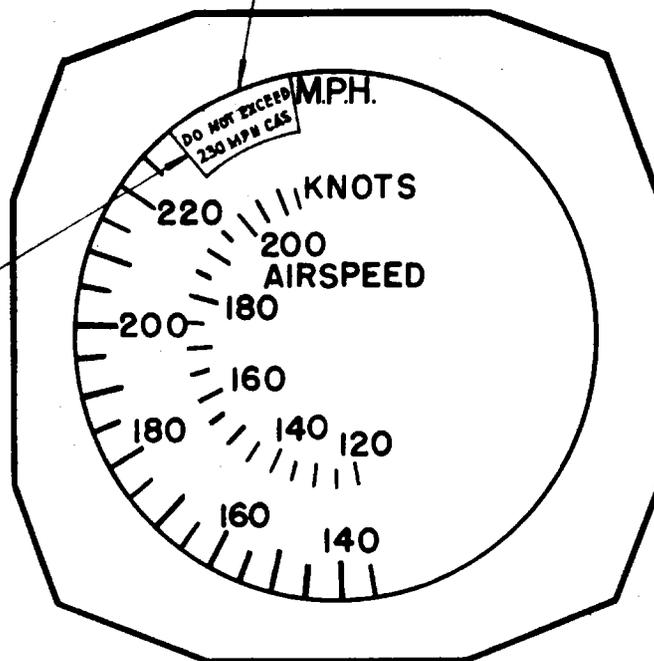
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SK-2202

Install Placard SK-2202 on the face of the Airspeed Indicator as shown.



Locate this edge of Placard SK-2202 at 230 M.P.H.

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