

**PIPER****Customer Services**

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# SERVICE LETTER

**No. 533**

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

November 10, 1969

Subject: Exhaust Stack Assembly

Models Affected: PA-23-250 (Six Place) Aztec "D" - normally aspirated  
(within the initial 300 hour operating period)

Serial Numbers Affected: 27-3837, 27-3944 to 27-4329 incl.

Compliance Time: Prior to but not later than the next 25 hours of operation.

Purpose: To provide an improved exhaust stack assembly, Piper part number 32907-07 for the exhaust system on the left engine only (reference sketch on reverse side of this letter for general information).

Instructions: Provided with exhaust stack assemblies, part number 32907-07.

Material Required: One (1) each Exhaust Stack Assembly, part number 32907-07.

Availability of Parts: Piper Dealer.

Material Allowance: One (1) each Exhaust Stack Assembly, part number 32907-07 (one each per aircraft for above referenced aircraft within the initial 300 hour operating period); comply with Service Publication Compliance/Credit Request procedure.

Labor Allowance: Three (3) hours (for the above referenced aircraft within the initial 300 hour operating period); comply with Service Publication Compliance/Credit Request procedure.

Material/Labor Allowance Termination Date: August 31, 1970.

Disposition of Parts in Stock:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quantity</u>	<u>Code</u>
31212-08	Exhaust Stack Assembly, left engine outboard	1 each (per aircraft)	B (Domestic) D (International)
32768-02	Tube Assembly, left engine stack support	1 each (per aircraft)	B (Domestic) D (International)

(over)

Disposition of Replaced Parts:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quantity</u>	<u>Code</u>
31212-08	Exhaust Stack Assembly, left engine outboard	1 each (per aircraft)	D
32768-02	Tube Assembly, left engine exhaust stack support	1 each (per aircraft)	D

## NOTE

This letter is not applicable to aircraft within the above referenced serial number group that have had the original exhaust stack replaced with the new stack assembly, part number 32907-07.

