



Customer Services

SERVICE LETTER

No. 519

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

December 31, 1968

Subject: Replacement and Relocation of Alternator Ground Wire

Models Affected: PA-23-250 (Six Place) Aztec

Serial Numbers Affected: 27-3944 to 27-3996 incl., 27-3998 to 27-4005 incl.,
27-4007 to 27-4009 incl., 27-4011 to 27-4020 incl.,
27-4024 to 27-4030 incl., 27-4038, 27-4040, 27-4043
and 27-4053

Compliance Time: Prior to but not later than the next 100 hours of operation

Purpose: To replace the existing alternator ground wire and relocate the ground wire attachment point on the alternator blast tube cover to insure a more positive alternator ground. (See sketch on reverse side of this letter for additional information.)

Instructions: Contained in Kit No. 760 282, Alternator Ground Wire Replacement

Material Required: Kit No. 760 282, Alternator Ground Wire Replacement

Availability of Parts: Piper Dealer

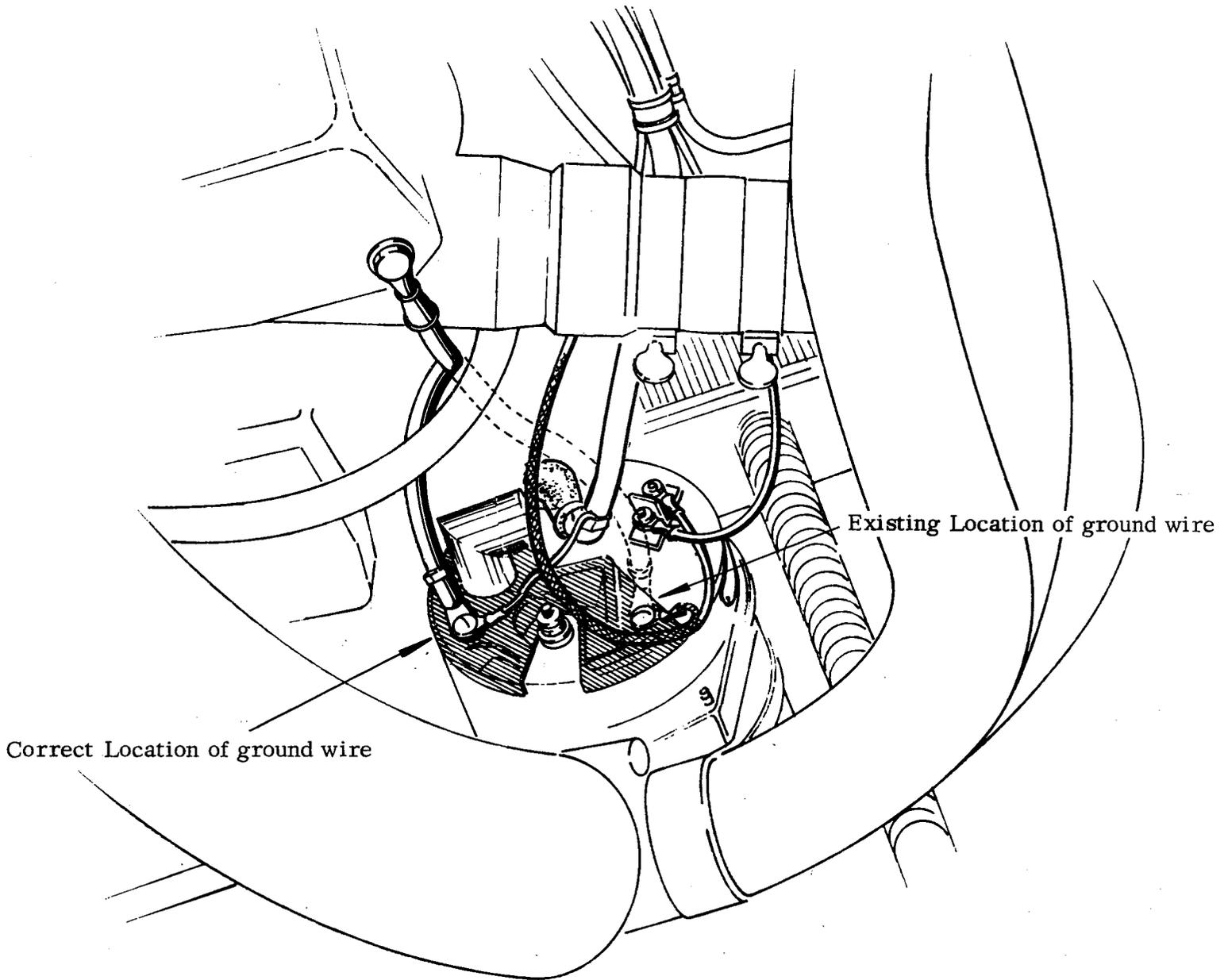
Material Allowance: Kit No. 760 282, Alternator Ground Wire Replacement

Labor Allowance: One (1) Hour; Comply with Warranty and Credit Claim procedures

Material/Labor Allowance Termination Date: July 31, 1969

Disposition of Replaced Parts: Comply with Warranty and Credit Claim procedures

(over)



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