



# SERVICE BULLETIN

No. 296

Piper Aircraft Corporation  
"FAA DOA EA-1 Approved"

Lock Haven, Pennsylvania, U.S.A.  
May 26, 1969

Subject: Inspection of Fuselage Aft Section Assembly

Models Affected: PA-23-250 (Six Place) Aztec "D"

Serial Numbers Affected: 27-3837, 27-3944 to 27-4005 incl., 27-4007 to 27-4115 incl., 27-4117 to 27-4122 incl., 27-4124 to 27-4150 incl., 27-4152 to 27-4188 incl., 27-4190 to 27-4196 incl., 27-4198 to 27-4200 incl., 27-4203, 27-4205 to 27-4209 incl., 27-4211, 27-4212 and 27-4215

Compliance Time: Prior to but not later than the next 100 hours of operation

Purpose: To provide instructions for an inspection of the fuselage center bottom skin at the aft section assembly.

Instructions: Inspect fuselage aft section assembly bottom center skin to ascertain that one quarter inch (.250) minimum rivet edge distance has been maintained at the forward end (station 192.38).  
  
If the rivet edge distance is less than one quarter inch (.250), Kit No. 760 324 Fuselage Aft Section Modification, must be installed. Please refer to sketch on reverse side of this bulletin for general information.

Material Required: One (1) each Kit No. 760 324 Fuselage Aft Section Modification, as required.

Availability of Parts: Piper Dealer

Material Allowance: One (1) each Kit No. 760 324 Fuselage Aft Section Modification, as required; comply with Service Publication Compliance/Credit Request procedure.

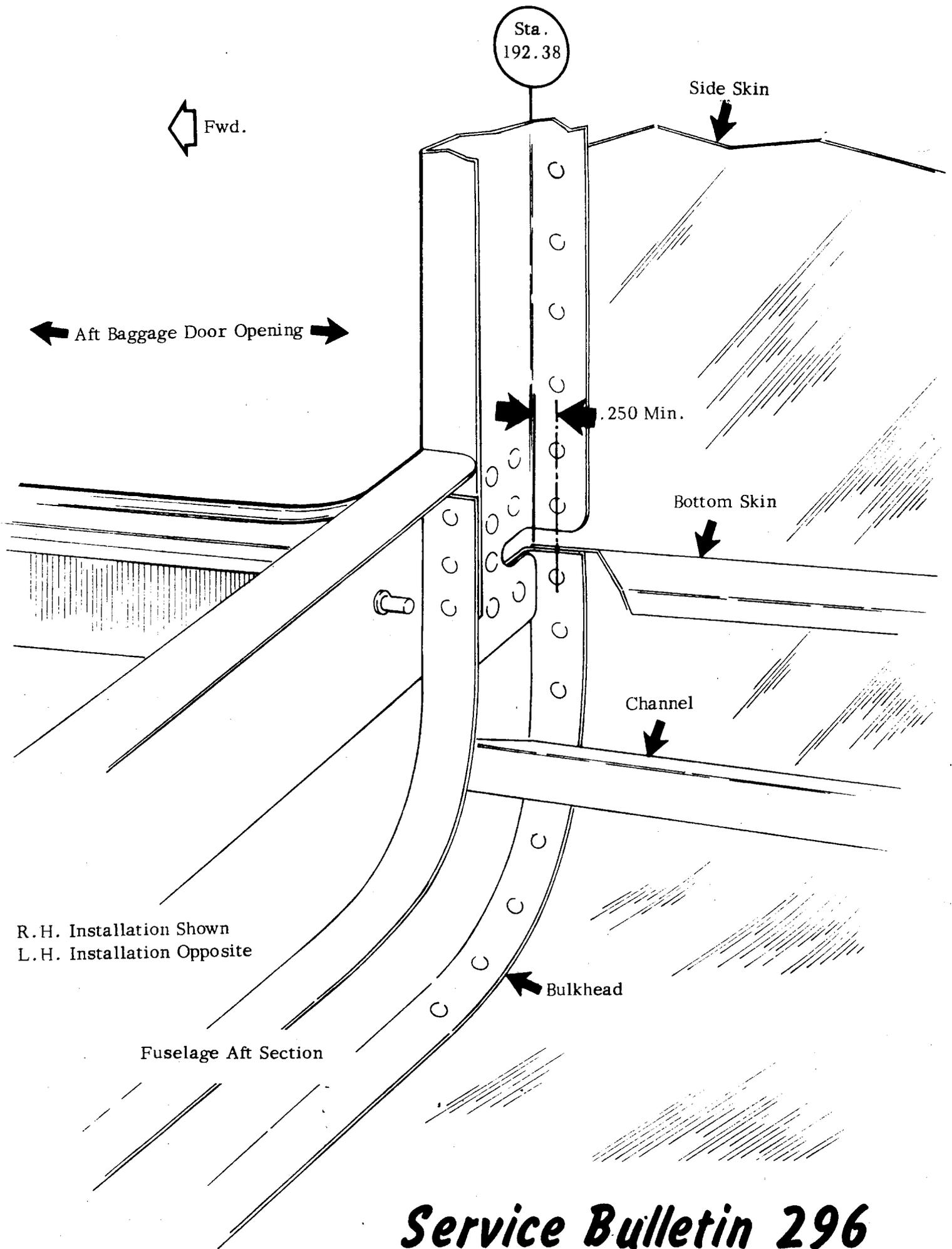
Labor Allowance: One (1) hour for installation of Kit No. 760 324; comply with Service Publication Compliance/Credit Request procedure.

Material/Labor Allowance Termination Date: February 28, 1970

Disposition of Parts in Stock: Not applicable

Disposition of Replaced Parts: Not applicable

(over)



Sta.  
192.38

Fwd.

Side Skin

Aft Baggage Door Opening

.250 Min.

Bottom Skin

Channel

Bulkhead

R.H. Installation Shown  
L.H. Installation Opposite

Fuselage Aft Section

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