



# SERVICE BULLETIN

No. 452

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

"FAA DOA EA-1 Approved"

March 3, 1975 M

Subject: Instrument Glare Shield Panel Replacement

Models Affected: PA-23-250 (Six Place) Aztec  
Serial Numbers Affected: 27-7554001 to 27-7554038 incl.  
27-7554040 to 27-7554060 incl.

Compliance Time: Within the next 50 hours of operation.

Purpose: The 1975 model Aztec incorporates an altered instrument panel glare shield to prevent instrument panel lighting from being reflected onto the windshield. It has been determined that these new shields are not in compliance with FAA regulations concerning adequate visibility of certain flight and engine instruments (located in the upper portion of the instrument panel).

Since visibility of these instruments can be obstructed by these shields, this service release provides material and instructions to replace the existing glare shields on the above referenced aircraft with new shields that have been redesigned to provide improved visibility of the affected flight and engine instruments.

Instructions: Contained in Piper Kit No. 760 932, Instrument Glare Shield Panel Replacement.

Material Required: One (1) each per aircraft Piper Kit No. 760 932, Instrument Glare Shield Replacement.

Availability of Parts: Your Piper Field Service Facility; limited quantity available until March 26, 1975.

Effectivity Date: This service bulletin is effective upon receipt.

Summary: Please contact your Piper Field Service Facility to make arrangements for compliance with the provisions of this service release in accordance with the Compliance Time above. Material required for this modification will be provided free of charge through your Piper Field Service Facility.

(over)

Summary: (Continued)

A Service Publication Compliance/Credit Request Form is enclosed with each copy of this service release mailed to affected owners of record; please fill out the form according to instructions on the form reverse side and leave with the Piper Field Service Facility performing the modification.