

# SERVICE



# LETTER

Service Letter No. 334

June 16, 1960

TO: All Distributors, Dealers, Owners and Certified Service Centers

SUBJECT: Reinforcement - Fuel Cell Filler Neck

MODELS AFFECTED: PA-23-250 Aztec and Navy UO-1 - Serial Nos. 27-2 to 27-199 inclusive

To prevent the possibility of fuel seepage between the fuel cell filler neck and plate assembly, a reinforcing plate, part number 30160-00, shall be installed in each fuel cell as shown in the sketch on the reverse side of this letter.

The note on the sketch, "Torque bolts to 45 inch pounds and relieve to 25 inch pounds" is to eliminate any possible distortion that may exist in the plate assembly. When removing the bolts from the fuel cell filler neck, caution should be exercised to prevent fuel cell from dropping into wing compartment.

Automatic factory distribution of Kit No. 754 332 will be made on a no charge basis to all distributors in sufficient quantity to modify all aircraft affected. Each kit will contain a self-addressed post card. This card is to be returned to the Service Department indicating date of compliance.

Two hours warranty labor will be authorized upon receipt of a duly executed Warranty and Credit Claim.

Very truly yours,

PIPER AIRCRAFT CORPORATION

*Wes Holmes*  
Wes Holmes

Service Manager

WH/pz

**PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.**

30160-00 PLATE

PLATE ASSY.

FUEL CELL

AN4-3A BOLT

AN936-A416 WASHER

8 REQ.

NOTE :

TIGHTEN BOLTS TO 45 INCH  
LBS. RELIEVE AND TORQUE  
TO 25 INCH LBS.

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