



Customer Services

Piper Aircraft Corporation

SERVICE LETTER

No. 641

Lock Haven, Pennsylvania, U.S.A.

February 26, 1973

Subject: Exhaust Stack Support Assembly Replacement

Models Affected: PA-23-250 (Six Place) and
PA-E23-250 (Six Place) Aztec

Serial Numbers Affected: 27-2505 to 27-7304958 incl. (normally aspirated only)

Compliance Time: Recommended at the next 100-hour inspection or annual inspection, whichever occurs first.

Purpose: To provide a field replacement kit containing material and instructions to replace the existing exhaust stack support tube assemblies on normally aspirated Aztecs with a new improved exhaust stack support bracket. These new support brackets have been designed to minimize the effects of possible stack vibration, thus improving the service life of the engine exhaust system. (Refer to sketch on reverse side of this letter for a pictorial description.)

Instructions: Contained in Exhaust Stack Support Assembly Replacement Kit, Piper Part No. 760 702.

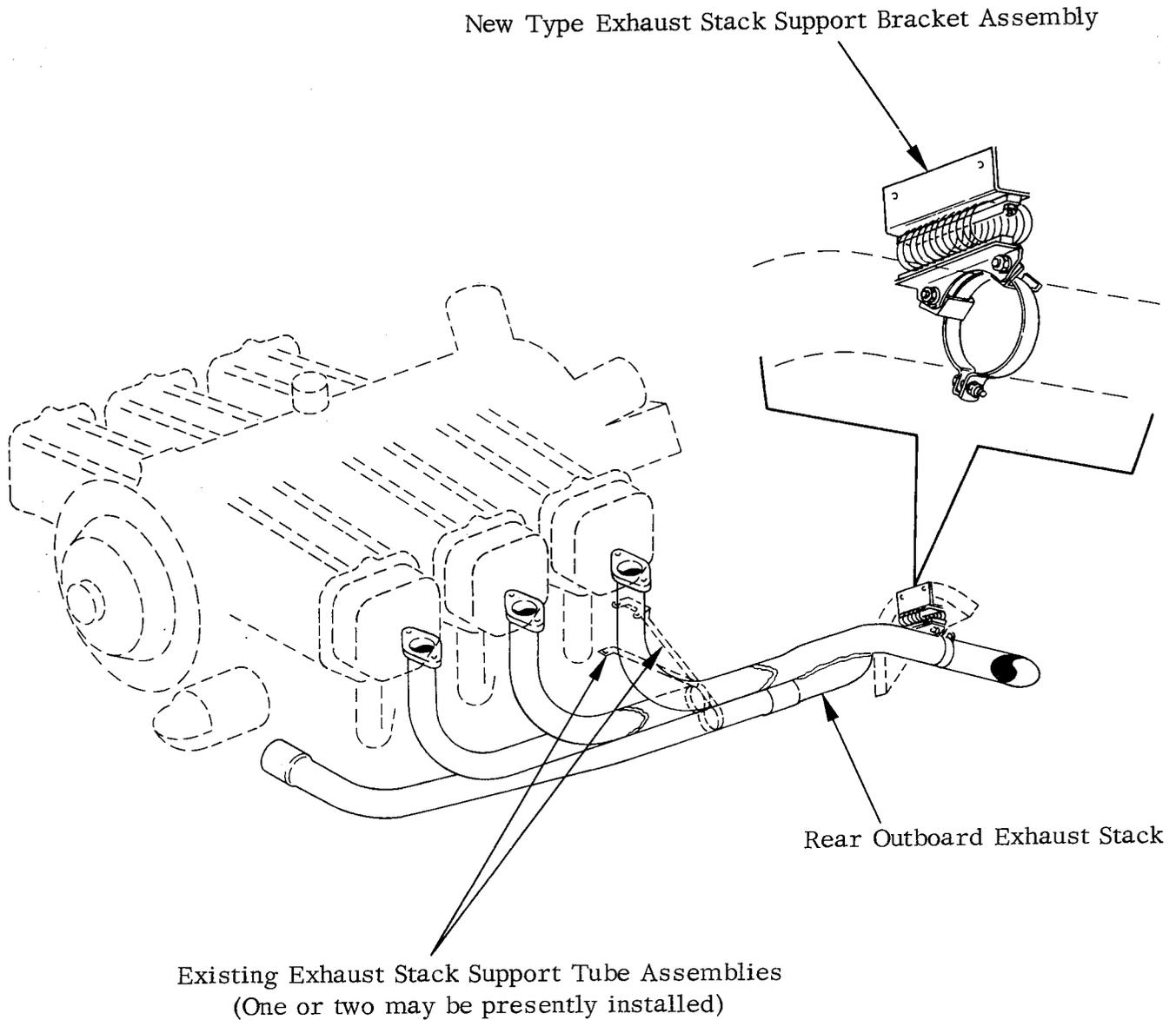
Material Required: Two (2) each per aircraft (i.e., one each per engine) Exhaust Stack Support Assembly Replacement Kit, Piper Part No. 760 702 @ suggested unit list price \$32.35A.

Availability of Parts: Your Piper Dealer.

Effectivity Date: This Service Letter is effective March 12, 1973.

Summary: Please contact your Piper Dealer to make arrangements for installation of the subject product refinement. This installation can be performed in a minimum amount of time at your next inspection.

LEFT ENGINE SHOWN - RIGHT ENGINE OPPOSITE



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