

SERVICE



LETTER

Service Letter No. 303A

September 23, 1959

TO: All Distributors

SUBJECT: Aircraft Finish

MODELS AFFECTED: All

This letter supersedes Service Letter No. 303 dated August 21, 1958.

This list incorporates the various finishes used on our aircraft from the Model J-3 airplane up to and including our 1960 Models.

The Butyrate Finishes contained within this list are ALL PURPOSE BUTYRATE which are compatible with and may be used on all Butyrate finished airplanes.

The following is a list indicating the various finishes used on the interior of the Models PA-18, PA-18A, PA-20, PA-22, PA-23, PA-23 "250", PA-24 and PA-25 airplanes.

<u>YEAR</u>	<u>MODEL</u>	<u>COLOR</u>	<u>INTERIOR FINISH</u>	<u>TYPE</u>
1950	PA-18	Hickory Brown		Nitrate
1951	PA-18	Hickory Brown		#
1952	PA-18-18A	Hickory Brown		*
1953	PA-18-18A	Hickory Brown		*
1954	PA-18-18A	Forest Green		*
1955	PA-18-18A	Tennessee Red "52" with Rapid City Black trim		*
1956	PA-18-18A	Cadillac Red		*
1956	PA-18-18A	Rapid City Black		Enamel
1957	PA-18-18A	Cadillac Red		*
1957	PA-18-18A	Rapid City Black		Enamel
1958	PA-18-18A	Santa Fe Red		*
1958	PA-18-18A	Rapid City Black		Enamel
1959	PA-18-18A	Santa Fe Red		*
1959	PA-18-18A	Rapid City Black		Enamel
1960	PA-18-18A	Santa Fe Red		*
1960	PA-18-18A	Rapid City Black		Enamel

Metal parts are finished with Nitrate and fabric parts with Butyrate.

* Metal parts are finished with Enamel and fabric parts with Butyrate.

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.

INTERIOR FINISH
(continued)

<u>YEAR</u>	<u>MODEL</u>	<u>COLOR</u>	<u>TYPE</u>
1950	PA-20	Hickory Brown with Sportsman Beige trim	**
1951	PA-20-22	Hickory Brown with Sportsman Beige trim	***
1952	PA-20-22	Hickory Brown with Sportsman Beige trim	*
1953	PA-20-22	Hickory Brown with Sportsman Beige trim or Forest Green with Sportsman Beige trim	*
1954	PA-20-22	Forest Green with Adirondack Gray trim or Hickory Brown with Adirondack Gray trim or Tennessee Red "52" with Adirondack Gray trim	*
1955	PA-22	Tennessee Red "52" with Rapid City Black and Adirondack Gray trim	*
1956	PA-22	Cadillac Red	*
1956	PA-22	Adirondack Gray	*
1956	PA-22	Key West Blue	*
1956	PA-22	Rapid City Black	Enamel
1957	PA-22	Cadillac Red	*
1957	PA-22	Adirondack Gray	*
1957	PA-22	Key West Blue	*
1957	PA-22	Rapid City Black	Enamel
1957	PA-22	Pasadena Rose	*
1958	PA-22	Santa Fe Red	*
1958	PA-22	Bahama Blue	*
1958	PA-22	Hershey Brown	*
1958	PA-22	Rapid City Black	Enamel
1959-1960	PA-22	Montego Green	*
1959-1960	PA-22	Santa Fe Red	*
1959-1960	PA-22	Bahama Blue	*
1959-1960	PA-22	Hershey Brown	*
1959-1960	PA-22	Rapid City Black	Enamel

* Metal parts are finished with Enamel and fabric parts with Butyrate.

** Metal parts are finished with Hickory Brown Nitrate and Sportsman Beige Enamel. Fabric parts are finished with Nitrate.

*** Metal parts are finished with Hickory Brown Nitrate and Sportsman Beige Enamel. Fabric parts are finished with Butyrate.

INTERIOR FINISH
(continued)

<u>YEAR</u>	<u>MODEL</u>	<u>COLOR</u>	<u>TYPE</u>
1954-55	PA-23	Hickory Brown with Bermuda Tan trim	Enamel
1956	PA-23	Adirondack Gray	Enamel
1956	PA-23	Rapid City Black	Enamel
1956	PA-23	Cadillac Red	Enamel
1956	PA-23	Key West Blue	Enamel
1957	PA-23	Adirondack Gray	Enamel
1957	PA-23	Rapid City Black	Enamel
1957	PA-23	Cadillac Red	Enamel
1957	PA-23	Key West Blue	Enamel
1957	PA-23	Pasadena Rose	Enamel
1958	PA-23	Santa Fe Red	Enamel
1958	PA-23	Bahama Blue	Enamel
1958	PA-23	Hershey Brown	Enamel
1958	PA-23	Rapid City Black	Enamel
1959	PA-23	Montego Green	Enamel
1959	PA-23	Santa Fe Red	Enamel
1959	PA-23	Bahama Blue	Enamel
1959	PA-23	Hershey Brown	Enamel
1959	PA-23	Rapid City Black	Enamel
1960	PA-23	Montego Green	Enamel
1960	PA-23	Santa Fe Red	Enamel
1960	PA-23	Bahama Blue	Enamel
1960	PA-23	Hershey Brown	Enamel
1960	PA-23	Rapid City Black	Enamel
1960	PA-23 "250"	Montego Green	Enamel
1960	PA-23 "250"	Santa Fe Red	Enamel
1960	PA-23 "250"	Bahama Blue	Enamel
1960	PA-23 "250"	Hershey Brown	Enamel
1960	PA-23 "250"	Rapid City Black	Enamel
1958	PA-24	Santa Fe Red	Enamel
1958	PA-24	Bahama Blue	Enamel
1958	PA-24	Hershey Brown	Enamel
1958	PA-24	Rapid City Black	Enamel
1959	PA-24	Montego Green	Enamel
1959	PA-24	Santa Fe Red	Enamel
1959	PA-24	Bahama Blue	Enamel
1959	PA-24	Hershey Brown	Enamel
1959	PA-24	Rapid City Black	Enamel
1960	PA-24	Montego Green	Enamel
1960	PA-24	Santa Fe Red	Enamel
1960	PA-24	Bahama Blue	Enamel
1960	PA-24	Hershey Brown	Enamel
1960	PA-24	Rapid City Black	Enamel
1960	PA-25	Santa Fe Red	*
1960	PA-25	Rapid City Black	Enamel

EXTERIOR FINISH

MODEL	COLOR (DOPE)	TYPE	MANUFACTURER	MFG.NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
J3C65	Sport Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
	Black	Nitrate	Randolph	Q-1915-D	750 169	750 170
J5A75	Cruiser Orange	Nitrate	Randolph	M-9526-D	750 129	750 130
	Black	Nitrate	Randolph	Q-1915-D	750 169	750 170
PA-11	Sport Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
	Piper Blue	Nitrate	Randolph	Q-1920-D	750 794	750 795
	Toledo Brown	Nitrate	Randolph	Q-7360-D	750 967	750 968
PA-12	Tennessee Red	Nitrate	Randolph	M-9522-D	750 133	750 134
	Diana Cream	Nitrate	Randolph	M-9518-D	750 153	750 154
	Smoke Gray	Nitrate	Randolph	Q-1911-D	750 755	
PA-14	Rust Red	Nitrate	Randolph	Q-7370-D	750 934	750 935
	Ivory	Nitrate	Randolph	Q-7380-D	750 937	750 938
	Toledo Brown	Nitrate	Randolph	Q-7360-D	750 967	750 968
PA-15	Sport Yellow	Nitrate	Randolph	M-9521-D	750 121	750 1
	Piper Blue	Nitrate	Randolph	Q-1920-D	750 794	750 795
PA-16	Ivory	Nitrate	Randolph	Q-7380-D	750 937	750 938
	Tennessee Red	Nitrate	Randolph	M-9522-D	750 133	750 134
	Toledo Brown	Nitrate	Randolph	Q-7360-D	750 967	750 968
	Piper Blue	Nitrate	Randolph	Q-1920-D	750 794	750 795
	Sport Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
	Smoke Gray	Nitrate	Randolph	Q-1911-D	750 755	
PA-17	Sport Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
	Piper Blue	Nitrate	Randolph	Q-1920-D	750 794	750 795
PA-18 (1950)	Lock Haven Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
	Tucson Cream	Nitrate	Randolph	X-5260-D	751 207	751 181
	Miami Blue	Nitrate	Randolph	X-5700-D	751 211	751 182
	Sacramento Green	Nitrate	Randolph	X-5270-D	751 212	751 183
	Boston Maroon	Nitrate	Randolph	X-5680-D	751 208	751 184
	Hickory Brown	Nitrate	Randolph	Y-9775-D	751 210	751 198
PA-18 (1951)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-E	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Tennessee Red	Butyrate	Randolph	M-9522-B	751 599	751 600
Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 596	

MODEL	COLOR (DOPE)	TYPE	MANUFACTURER	MFG. NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
18 PA-18A (1952)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 596
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Lemon Yellow	Butyrate	Randolph	M-9512-B	751 635	751 636
Cream Yellow	Butyrate	Randolph	Y-7551-B	751 643	751 644	
PA-18 PA-18A (1953)	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 596
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Sportsman Beige	Butyrate	Randolph	X-5710-B	751 591	751 592
8 PA-18A (1954)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	X-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
PA-18 PA-18A (1955)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
PA-18 PA-18A (1956)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
	Cadillac Red	Butyrate	Randolph	J-9555-B	751 664	751 665
	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652	

MODEL	COLOR (DOPE)	TYPE	MANUFACTURER	MFG.NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
PA-18	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 600
PA-18A	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
(1956)	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
continued	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
PA-18	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
PA-18A	Cadillac Red	Butyrate	Randolph	J-9555-B	751 664	751 665
(1957)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
PA-18	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
PA-18A	Santa Fe Red	Butyrate	Randolph	H-9150-B	754 500	754 501
(1958)						
PA-18	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
PA-18A	Santa Fe Red	Butyrate	Randolph	H-9150-B	754 500	754 501
(1959-1960)						
PA-20	Lock Haven Yellow	Nitrate	Randolph	M-9521-D	750 121	750 122
(1950)	Tucson Cream	Nitrate	Randolph	X-5260-D	751 207	751 181
	Miami Blue	Nitrate	Randolph	X-5700-D	751 211	751 182
	Sacramento Green	Nitrate	Randolph	X-5270-D	751 212	751 183
	Boston Maroon	Nitrate	Randolph	X-5680-D	751 208	751 184
	Sportsman Beige	Nitrate	Randolph	X-5710-D	751 209	751 197
	Hickory Brown	Nitrate	Randolph	X-5690-D	751 210	751 198
PA-20	Sportsman Beige	Butyrate	Randolph	X-5710-B	751 591	751 592
PA-22	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
(1951)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Tennessee Red	Butyrate	Randolph	M-9522-B	751 599	751 600
	Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 596
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608

MODEL	COLOR (DOPE)	TYPE	MANUFACTURER	MFG. NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
PA-22 (1952)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 587
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Sportsman Beige	Butyrate	Randolph	X-5710-B	751 591	751 592
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 596
	Lemon Yellow	Butyrate	Randolph	M-9512-B	751 635	751 636
	Cream Yellow	Butyrate	Randolph	Y-7551-B	751 643	751 644
PA-20 PA-22 (1953)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Tucson Cream	Butyrate	Randolph	X-5260-B	751 589	751 590
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Sportsman Beige	Butyrate	Randolph	X-5710-B	751 591	751 592
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Polar Gray	Butyrate	Randolph	Y-6100-B	751 595	751 59
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
	PA-20 PA-22 (1954)	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587
Tucson Cream		Butyrate	Randolph	X-5260-B	751 589	751 590
Miami Blue		Butyrate	Randolph	X-5700-B	751 603	751 604
Sacramento Green		Butyrate	Randolph	X-5270-B	751 597	751 598
Boston Maroon		Butyrate	Randolph	X-5680-B	751 605	751 606
Hickory Brown		Butyrate	Randolph	Y-9775-B	751 651	751 652
Forest Green		Butyrate	Randolph	Y-6350-B	751 607	751 608
Tennessee Red "52"		Butyrate	Randolph	Y-9100-B	751 641	751 642
Sun Valley Ivory		Butyrate	Randolph	Z-7245-B	751 647	751 648
Tampico Green		Butyrate	Randolph	X-2160-B	751 649	751 650
Adirondack Gray		Butyrate	Randolph	Z-7240-B	751 656	751 657
PA-22 (1955)		Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
	Adirondack Gray	Butyrate	Randolph	Z-7240-B	751 656	751 657

MODEL	COLOR (DOPE	TYPE	MANUFACTURER	MFG. NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
PA-22 (1956)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 660
	Key West Blue	Butyrate	Randolph	J-9550-B	751 662	751 662
	Cadillac Red	Butyrate	Randolph	J-9555-B	751 664	751 665
	Adirondack Gray	Butyrate	Randolph	Z-7240-B	751 656	751 657
	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
PA-22 (1957)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
	Key West Blue	Butyrate	Randolph	J-9550-B	751 662	751 663
	Cadillac Red	Butyrate	Randolph	J-9555-B	751 664	751 665
	Adirondack Gray	Butyrate	Randolph	Z-7240-B	751 656	751 657
	Lock Haven Yellow	Butyrate	Randolph	M-9521-B	751 587	751 588
	Miami Blue	Butyrate	Randolph	X-5700-B	751 603	751 604
	Sacramento Green	Butyrate	Randolph	X-5270-B	751 597	751 598
	Boston Maroon	Butyrate	Randolph	X-5680-B	751 605	751 606
	Hickory Brown	Butyrate	Randolph	Y-9775-B	751 651	751 652
	Forest Green	Butyrate	Randolph	Y-6350-B	751 607	751 608
	Tennessee Red "52"	Butyrate	Randolph	Y-9100-B	751 641	751 642
	Sun Valley Ivory	Butyrate	Randolph	Z-7245-B	751 647	751 648
	Tampico Green	Butyrate	Randolph	X-2160-B	751 649	751 650
	Pasadena Rose	Butyrate	Randolph	H-4800-B	751 666	751 667
PA-22 (1958)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
	Santa Fe Red	Butyrate	Randolph	H-9150-B	754 500	754 501
	Bahama Blue	Butyrate	Randolph	H-9170-B	754 502	754 503
	Hershey Brown	Butyrate	Randolph	H-9160-B	754 504	754 505
PA-22 1959-1960)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
	Santa Fe Red	Butyrate	Randolph	H-9150-B	754 500	754 501
	Bahama Blue	Butyrate	Randolph	H-9170-B	754 502	754 503
	Hershey Brown	Butyrate	Randolph	H-9160-B	754 504	754 505
	Montego Green	Butyrate	Randolph	F-5830-B	754 507	754 508
PA-25 (1960)	Daytona White	Butyrate	Randolph	J-9545-B	751 660	751 661
	Santa Fe Red	Butyrate	Randolph	H-9150-B	754 500	754 501

EXTERIOR FINISH

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NUMBER	PIPER PART NUMBER		
			QUARTS	(1) GALLON	
PA-18 (1951)	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Tennessee Red	Randolph	M-9522-E	751 621	751 622
	Tucson Cream	Randolph	X-5260-E	751 609	751 610
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Green	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Polar Gray	Randolph	Y-6100-E	751 615	751 616
PA-18 PA-18A (1952)	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tucson Cream	Randolph	X-5260-E	751 609	751 610
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Polar Gray	Randolph	Y-6100-E	751 615	751 616
	Lemon Yellow	Randolph	M-9512-E	751 692	751 693
	Cream Yellow	Randolph	Y-7551-A	751 677	751 678
	PA-18 PA-18A (1953)	Sportsman Beige	Randolph	X-5710-E	751 613
Tennessee Red "52"		Randolph	Y-9100-E	751 694	751 695
Tucson Cream		Randolph	X-5260-E	751 609	751 610
Miami Blue		Randolph	X-5700-E	751 611	751 612
Sacramento Green		Randolph	X-5270-E	751 619	751 620
Boston Maroon		Randolph	X-5680-E	751 625	751 626
Hickory Brown		Randolph	Y-9775-E	751 687	751 688
Forest Green		Randolph	Y-6350-E	751 627	751 628
Polar Gray		Randolph	Y-6100-E	751 615	751 616
PA-18 PA-18A (1954)	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tucson Cream	Randolph	X-5260-E	751 609	751 610
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
Tampico Green	Randolph	X-2160-E	751 683	751 684	

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NUMBER	PIPER PART NUMBER		
			QUARTS	(1) GALLON	
PA-18	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
PA-18A	Miami Blue	Randolph	X-5700-E	751 611	751 612
(1955)	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tampico Green	Randolph	X-2160-E	751 683	751 684
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
PA-18	Daytona White	Randolph	J-9545-E	751 700	751 701
PA-18A	Cadillac Red	Randolph	J-9555-E	751 704	751 705
(1956)					
	Lock Haven Yellow	Randolph	M-9251-E	751 617	751 618
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tampico Green	Randolph	X-2160-E	751 683	751 684
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
PA-18	Daytona White	Randolph	J-9545-E	751 700	751 701
PA-18A	Cadillac Red	Randolph	J-9555-E	751 704	751 705
(1957)					
	Lock Haven Yellow	Randolph	M-9251-E	751 617	751 618
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tampico Green	Randolph	X-2160-E	751 683	751 684
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
PA-18	Daytona White	Randolph	J-9545-E	751 700	751 701
PA-18A	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
(1958)					
PA-18	Daytona White	Randolph	J-9545-E	751 700	751 701
PA-18A	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
1959-1960)					

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NUMBER	PIPER PART NUMBER		
			QUARTS	(1) GALLON	
PA-20	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
PA-22	Tucson Cream	Randolph	X-5260-E	751 609	751 610
(1951)	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Polar Gray	Randolph	Y-6100-E	751 615	751 616
	Sportsman Beige	Randolph	X-5710-E	751 613	751 614
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red	Randolph	M-9522-E	751 621	751 622
PA-20	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
PA-22	Tucson Cream	Randolph	X-5260-E	751 609	751 610
(1952)	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Polar Gray	Randolph	Y-6100-E	751 615	751 616
	Sportsman Beige	Randolph	X-5710-E	751 613	751 614
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Lemon Yellow	Randolph	M-9512-E	751 692	751 693
	Cream Yellow	Randolph	Y-7551-A	751 677	751 678
PA-20	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
PA-22	Tucson Cream	Randolph	X-5260-E	751 609	751 610
(1953)	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Polar Gray	Randolph	Y-6100-E	751 615	751 616
	Sportsman Beige	Randolph	X-5710-E	751 613	751 614
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Tampico Green	Randolph	X-2160-E	751 683	751 684
PA-20	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
PA-22	Tucson Cream	Randolph	X-5260-E	751 609	751 610
(1954)	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tampico Green	Randolph	X-2160-E	751 683	751 684

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NUMBER	PIPER PART NUMBER		
			QUARTS	(1) GALLO	
PA-22 (1955)	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tampico Green	Randolph	X-2160-E	751 683	751 684
PA-22 (1956)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Key West Blue	Randolph	J-9550-E	751 702	751 703
	Cadillac Red	Randolph	J-9555-E	751 704	751 705
	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tampico Green	Randolph	X-2160-E	751 683	751 684
PA-22 (1957)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Key West Blue	Randolph	J-9550-E	751 702	751 703
	Cadillac Red	Randolph	J-9555-E	751 704	751 705
	Lock Haven Yellow	Randolph	M-9521-E	751 617	751 618
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Sacramento Green	Randolph	X-5270-E	751 619	751 620
	Boston Maroon	Randolph	X-5680-E	751 625	751 626
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tampico Green	Randolph	X-2160-E	751 683	751 684
	Pasadena Rose	Randolph	H-4800-E	751 708	751 709
PA-22 (1958)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NUMBER	PIPER PART NUMBER		
			QUARTS	(1) GALLON	
A-22 (1959-1960)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719
PA-23 (1954-1955)	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Bermuda Tan	Randolph	J-3820-E	751 698	751 699
PA-23 (1956)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Key West Blue	Randolph	J-9550-E	751 702	751 703
	Cadillac Red	Randolph	J-9555-E	751 704	751 705
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Bermuda Tan	Randolph	J-3820-E	751 698	751 699
PA-23 (1957)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Key West Blue	Randolph	J-9550-E	751 702	751 703
	Cadillac Red	Randolph	J-9555-E	751 704	751 705
	Sun Valley Ivory	Randolph	Z-7245-E	751 681	751 682
	Tennessee Red "52"	Randolph	Y-9100-E	751 694	751 695
	Miami Blue	Randolph	X-5700-E	751 611	751 612
	Forest Green	Randolph	Y-6350-E	751 627	751 628
	Hickory Brown	Randolph	Y-9775-E	751 687	751 688
	Bermuda Tan	Randolph	J-3820-E	751 698	751 699
	Pasadena Rose	Randolph	H-4800-E	751 708	751 709
	Dakota Black	Randolph	H-6117-E	751 710	751 711
PA-23 (1958)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
PA-23 (1959)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719

MODEL	COLORS (ENAMEL)	MANUFACTURER & MFG. NO.	PIPER PART NUMBER		
			QUARTS	(1) GALLON	
PA-23 (1960)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719
	Yukon Yellow	Randolph	W-0232	751 720	751 721
PA-23 "250" (1960)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719
	Yukon Yellow	Randolph	W-0232	751 720	751 721
PA-24 (1958)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
PA-24 (1959)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719
PA-24 (1960)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713
	Bahama Blue	Randolph	H-9170-E	751 714	751 715
	Hershey Brown	Randolph	H-9160-E	751 716	751 717
	Montego Green	Randolph	F-5830-E	751 718	751 719
	Yukon Yellow	Randolph	W-0232	751 720	751 721
PA-25 (1960)	Daytona White	Randolph	J-9545-E	751 700	751 701
	Santa Fe Red	Randolph	H-9150-E	751 712	751 713

MODEL	NOMENCLATURE	TYPE	MANUFACTURER	MFG. NO.	PIPER PART NUMBER	
					QUARTS	(1) GALLON
J3-J5-PA-11-12 14-15-16-17- 18 (50) - 20 (50)	Dope - Clear	Nitrate	Randolph	210 HS	750 165	750 166
PA-18-20-22 (1951 Model and Up) PA-18A (All Models)	Dope - Clear	Butyrate	Randolph	9105-B	751 593	751 594

MODEL	NOMENCLATURE	TYPE	MANUFACTURER	MFG. NO.	PIPER PART NUMBER	
					QUARTS (1)	GALLON
J3-J5-PA-11-12-14-15-16-17-18 (50) - 20 (50)	Dope - Aluminum	Nitrate	Randolph		750 193	750 194
PA-18-20-22 (1951 Model and UP) PA-18A (All Models)	Dope - Aluminum	Butyrate	Randolph		751 633	751 634
All	Primer	Zinc Chromate	Randolph	656	750 161	750 162
J3-J5-PA-11-12-14-15-16-17-18 (50) - 20 (50)	Thinner	Nitrate	Randolph	286	750 177	750 178
All	Thinner	Zinc Chromate	Randolph	657		750 186
PA-18-20-22 (1951 Model and UP) PA-18A (All Models)	Thinner	Butyrate	Randolph	9201-B	751 631	751 632
PA-18-20-22 (1951 Model and Up) PA-18A (All Models) PA-23 (54-55)	Thinner	Enamel	Randolph	257	751 629	751 630
	Retarder	Butyrate	Randolph	Y-9910		
	Blending Coater (Rejuvenator)	Butyrate	Randolph	X-8530-B		751 495

Very truly yours,

PIPER AIRCRAFT CORPORATION


 Robert Martin
 Service Spares Manager